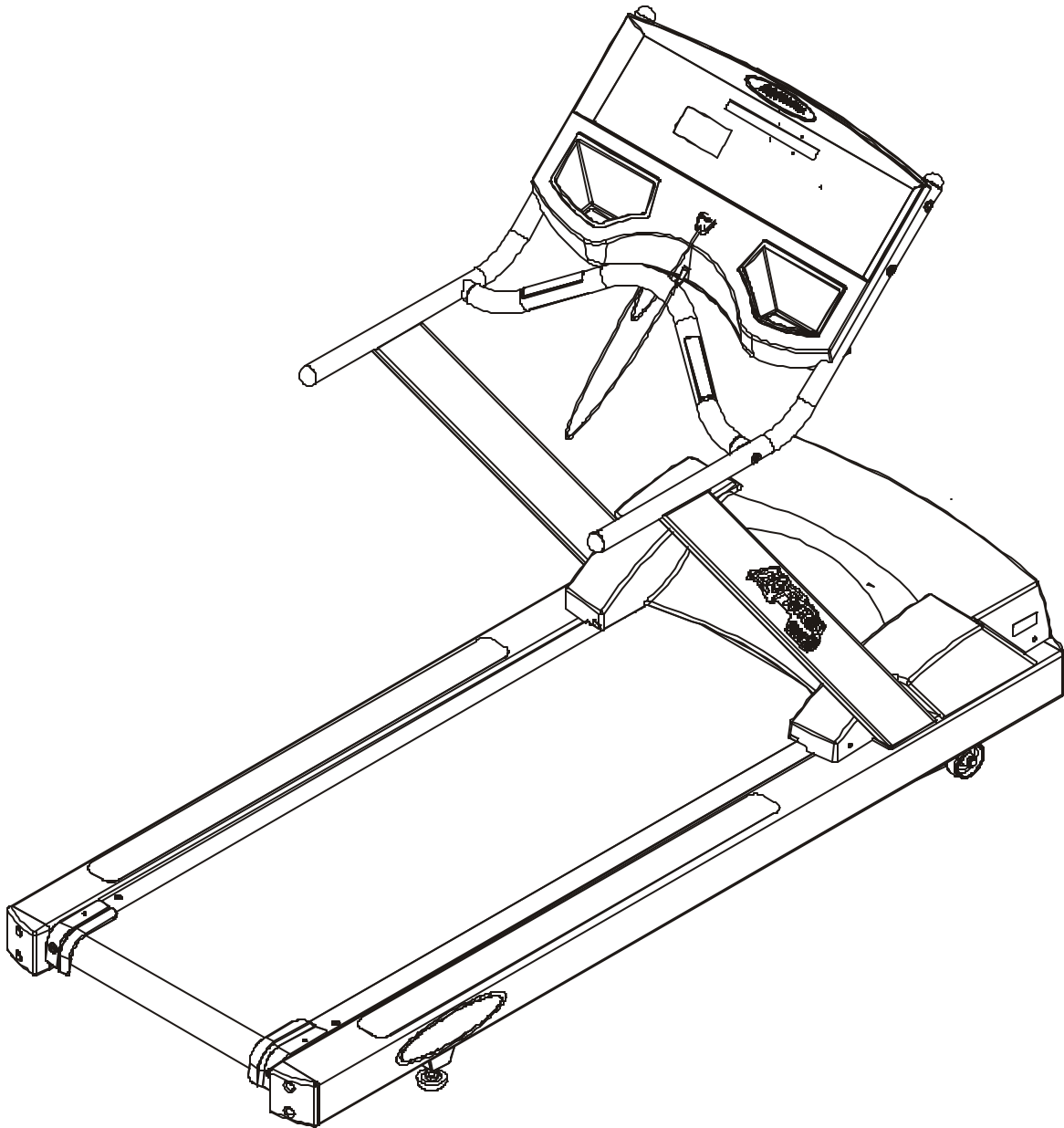


LifeFitness

Arctic Silver 91TW Treadmill



Customer Support Services
PARTS MANUAL rev. 06/13/05

ARCTIC SILVER 91TW
REFERENCES

91TW-0XXX-02
S/N WTF100000 and up

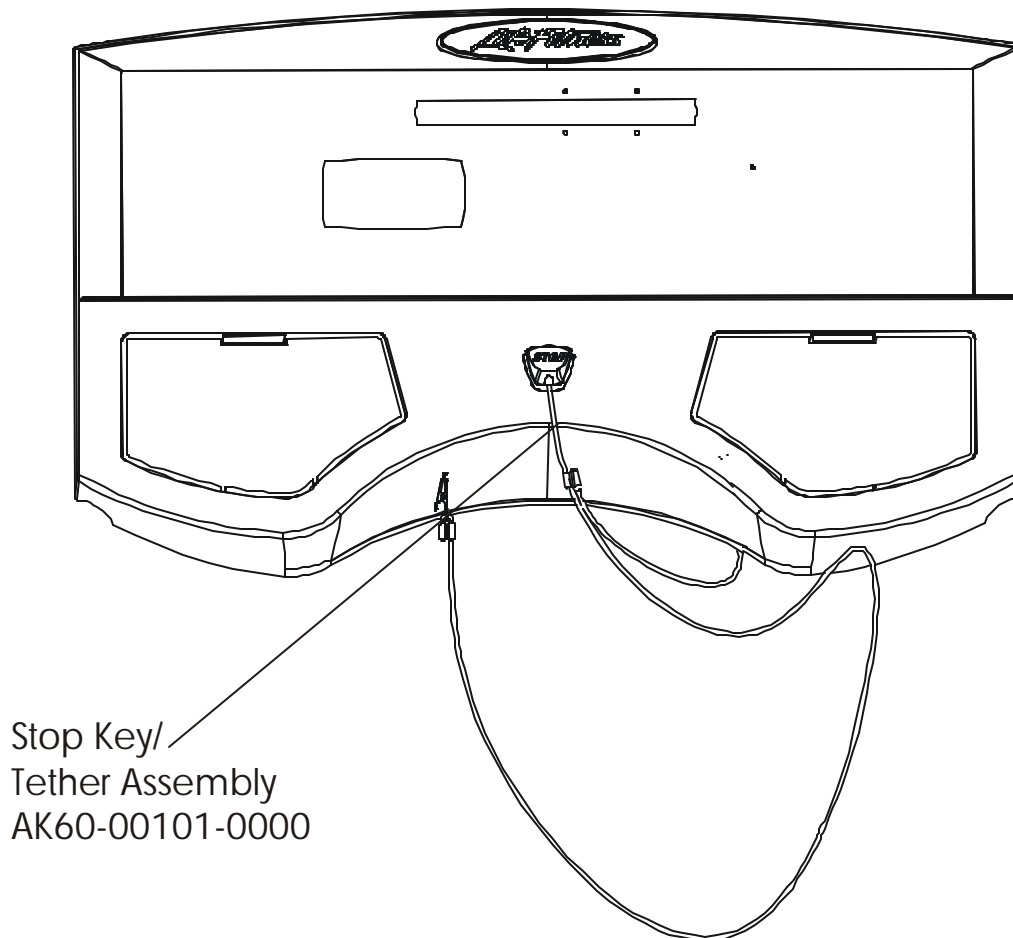
OPERATION MANUAL	M051-00K60-A028
SERVICE MANUAL	M051-00K60-A013
COAX CABLE	AK32-00020-0002
POWER EXT. CABLE	AK32-00078-0001
TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
HARDWARE BAG	AK60-00162-0000

	Page
CONSOLE ASSEMBLY (PAGE 1 OF 3)	3
CONSOLE ASSEMBLY (PAGE 2 OF 3)	4
CONSOLE ASSEMBLY (PAGE 3 OF 3)	5
MOTOR COVER, LEVELER & END CAPS.....	6
ERGO BAR & UPRIGHT ASSEMBLY.....	7
ACCESSORY TRAYS.....	8
BELT, DECK & ROLLERS.....	9
LIFESPRINGS & ANTI-STATIC TINSEL.....	10
LIFT FRAME ASSEMBLY.....	11
LIFT MOTOR AND HOME SWITCH.....	12
DRIVE MOTOR ASSEMBLY.....	13
WAX MOTOR, BAG, NOZZLE & BRACKET.....	14
SENSORS.....	15
REAR ROLLER COVER GUARDS.....	16
DC CONTROLLER & ON/OFF SWITCH.....	17
LINE FILTER & LINE CORD.....	18
CABLES.....	19

ARCTIC SILVER 91TW
Console Assembly (1 of 3)

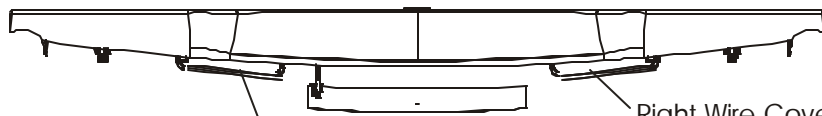
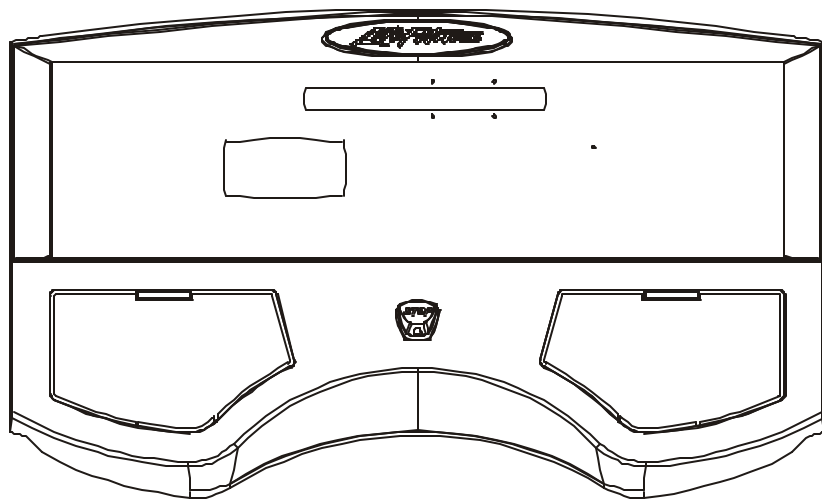
91TW-0XXX-02
S/N WTF100000 and up

Console Assembly		Console Front Assembly	
AK60-00133-0001	English	AK60-00108-0001	English
AK60-00133-0003	German	AK60-00108-0003	German
AK60-00133-0004	Spanish	AK60-00108-0004	Spanish
AK60-00133-0006	Japanese	AK60-00108-0006	Japanese
AK60-00133-0007	French	AK60-00108-0007	French
AK60-00133-0008	Italian	AK60-00108-0008	Italian
AK60-00133-0009	Dutch	AK60-00108-0009	Dutch
AK60-00133-0010	Portuguese	AK60-00108-0010	Portuguese



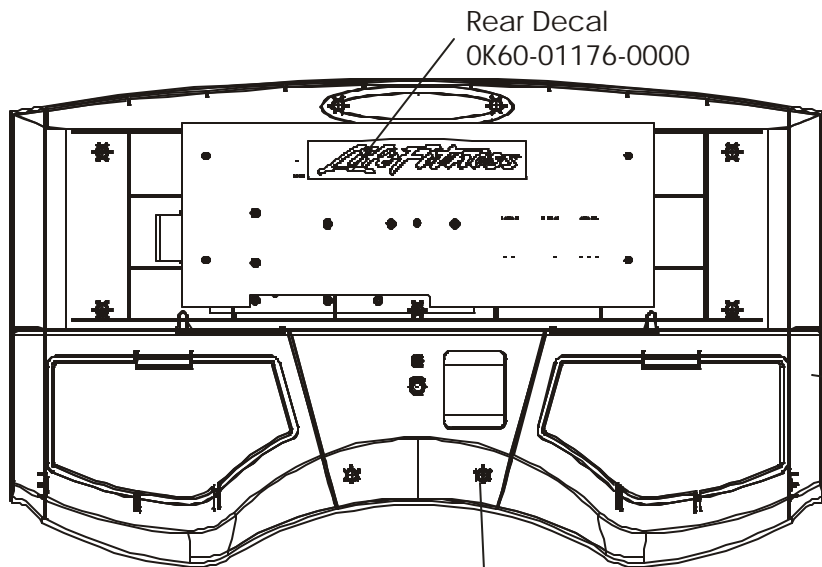
ARCTIC SILVER 91TW
Console Assembly (2 of 3)

91TW-0XXX-02
S/N WTF100000 and up



Left Wire Cover
OK60-01041-0003

Right Wire Cover
OK60-01041-0004



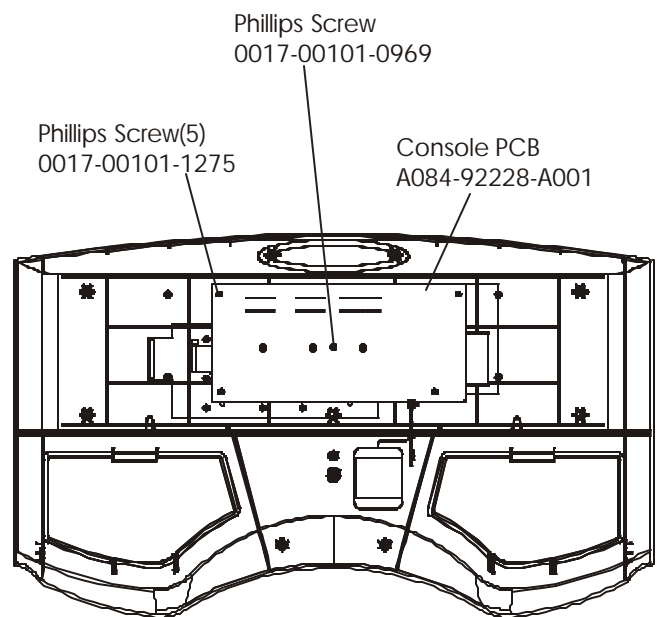
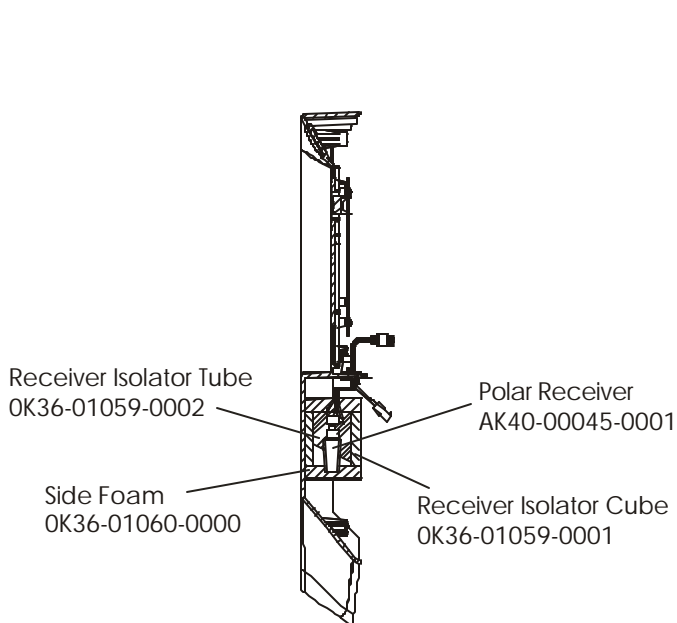
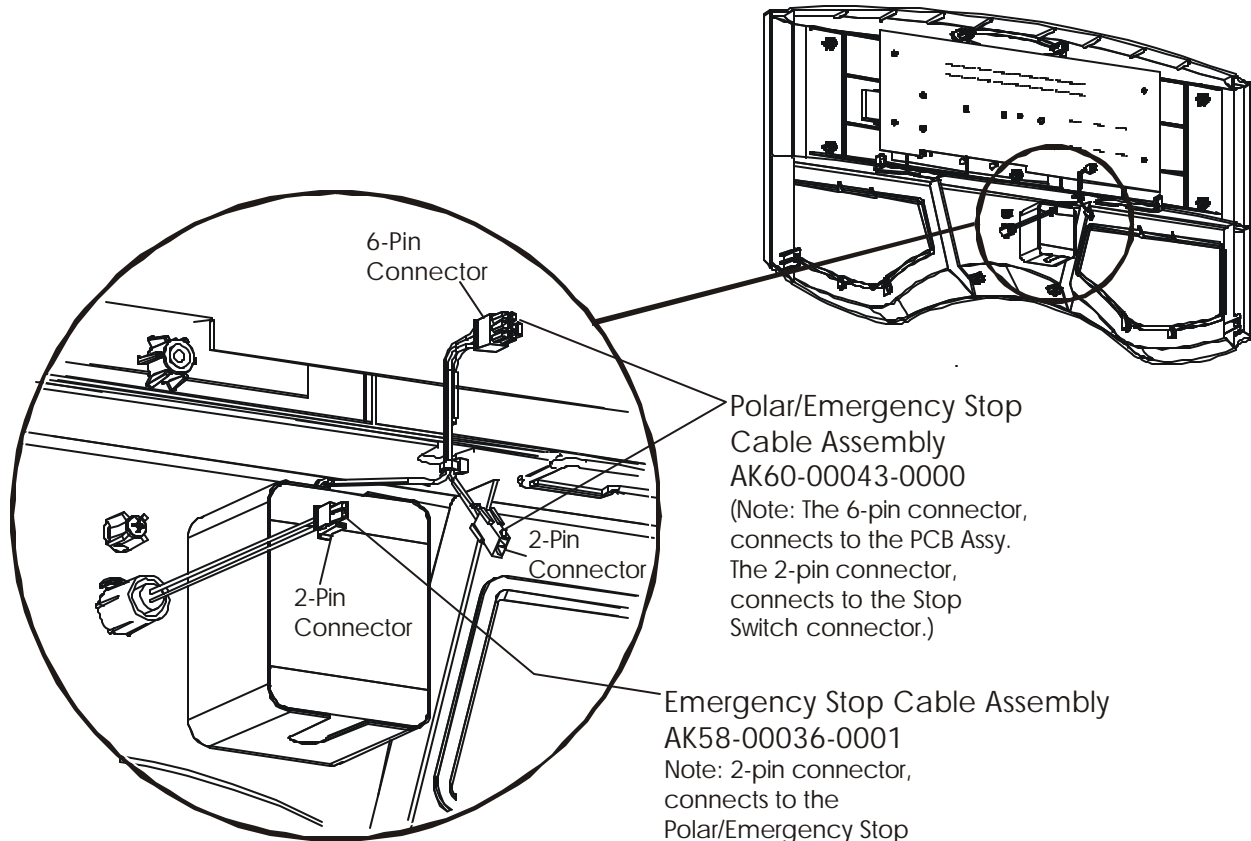
Rear Decal
OK60-01176-0000

Rear Console Case
OK60-01072-0001

Phillips Screw(9)
0017-00101-1288

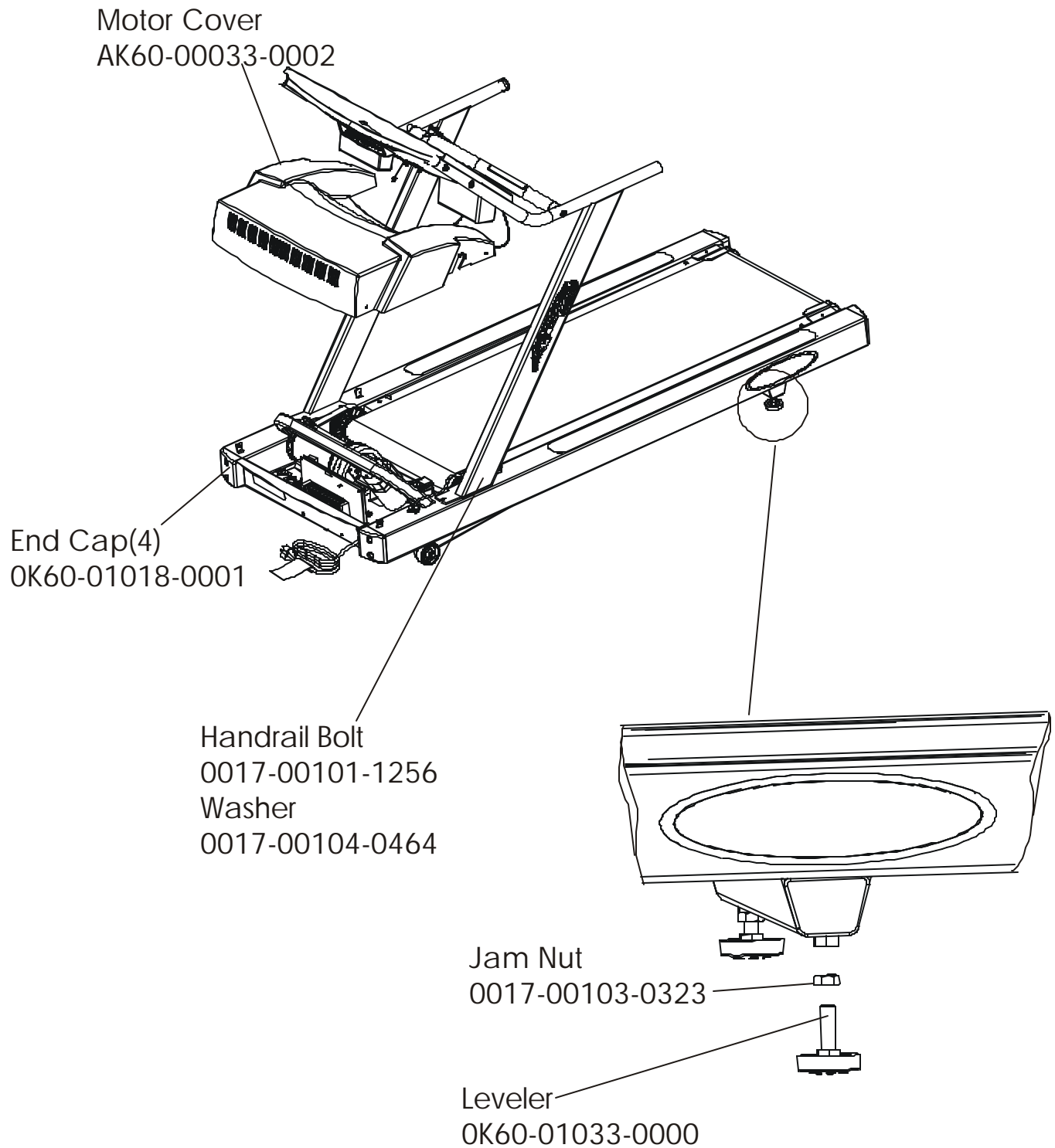
ARCTIC SILVER 91TW
Console Assembly (3 of 3)

91TW-0XXX-02
S/N WTF100000 and up



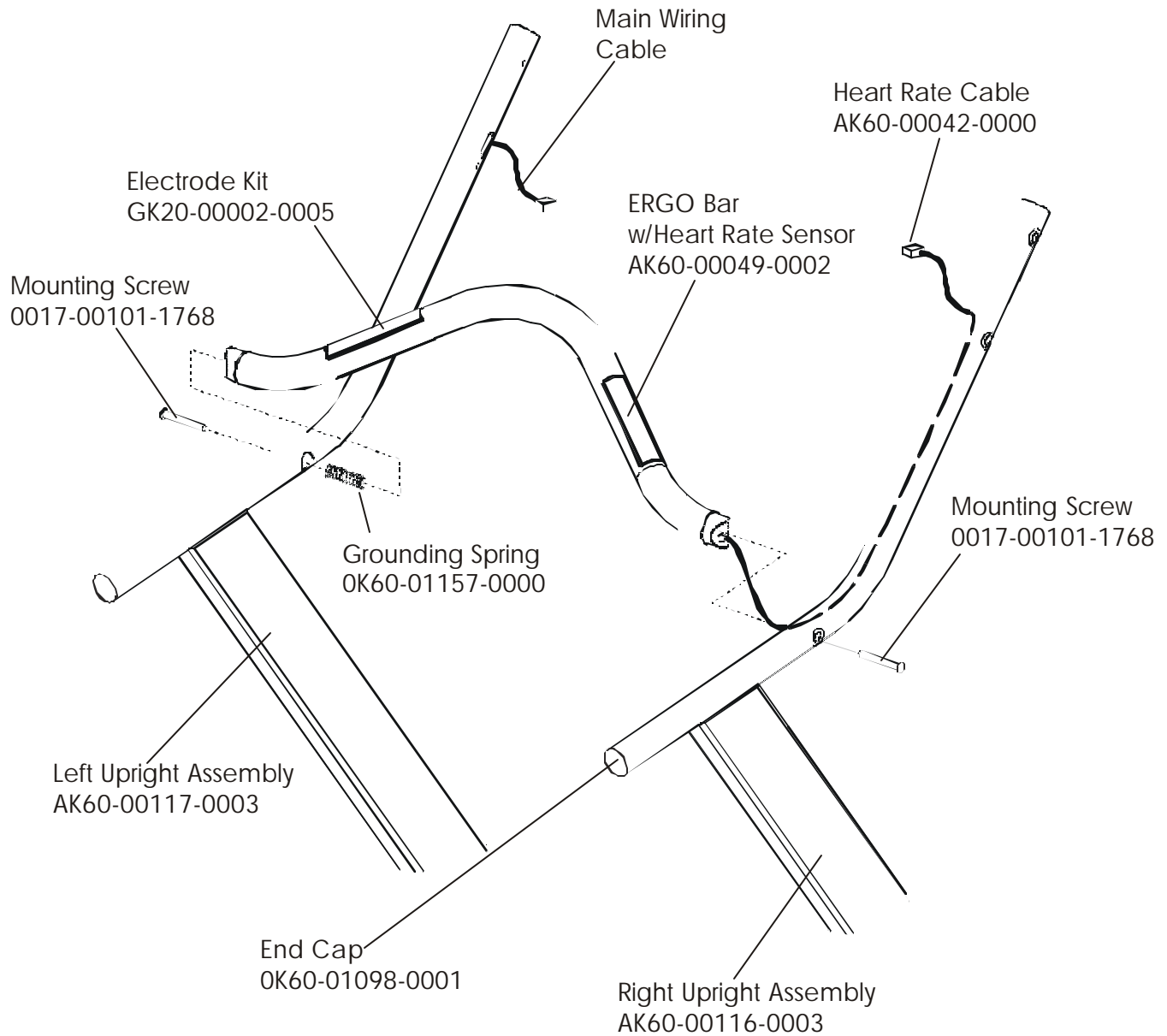
ARCTIC SILVER 91TW
Motor Cover, Leveler and End Caps

91TW-0XXX-02
S/N WTF100000 and up



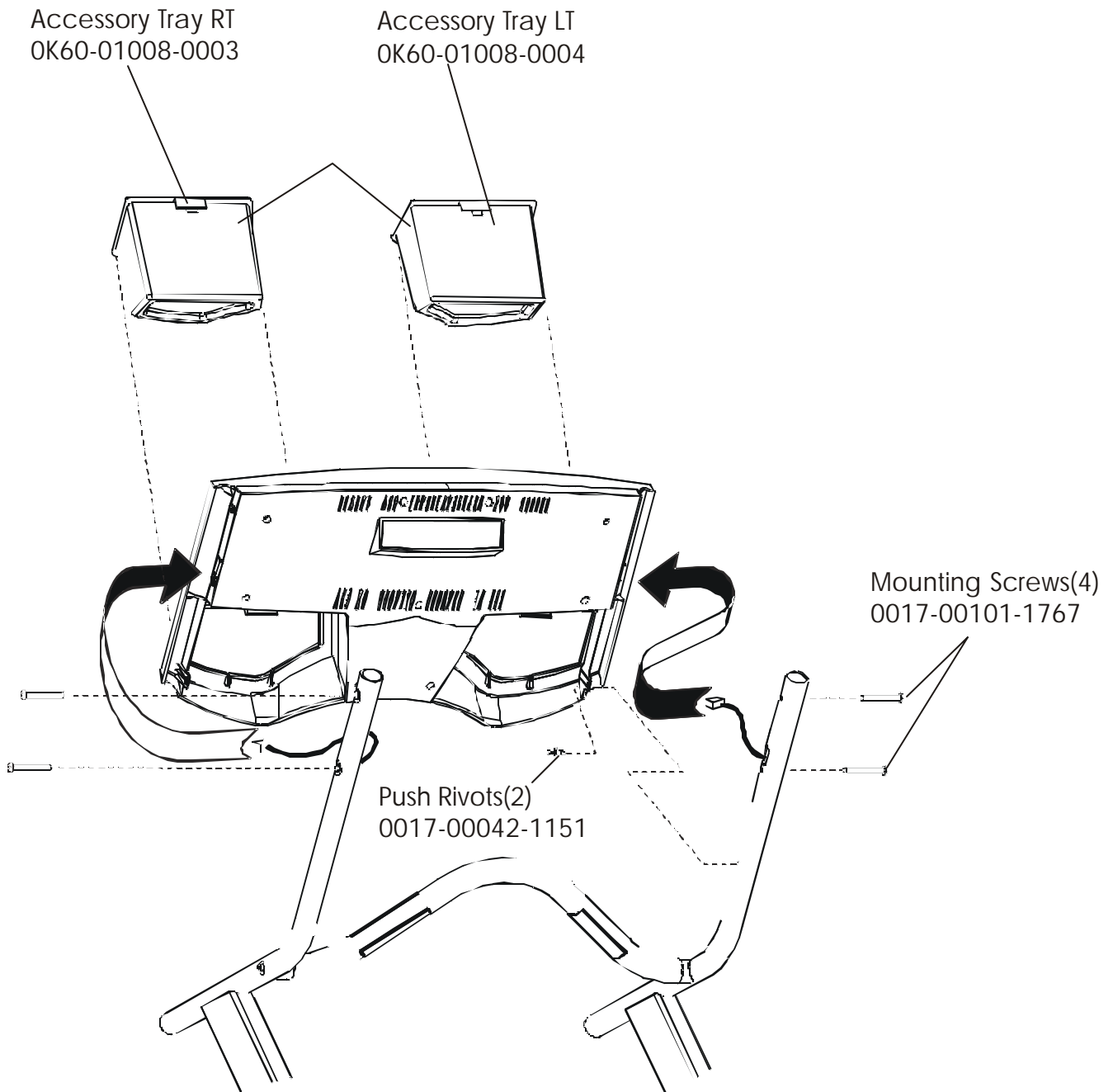
ARCTIC SILVER 91TW
Ergo Bar and Upright Assembly

91TW-0XXX-02
S/N WTF100000 and up



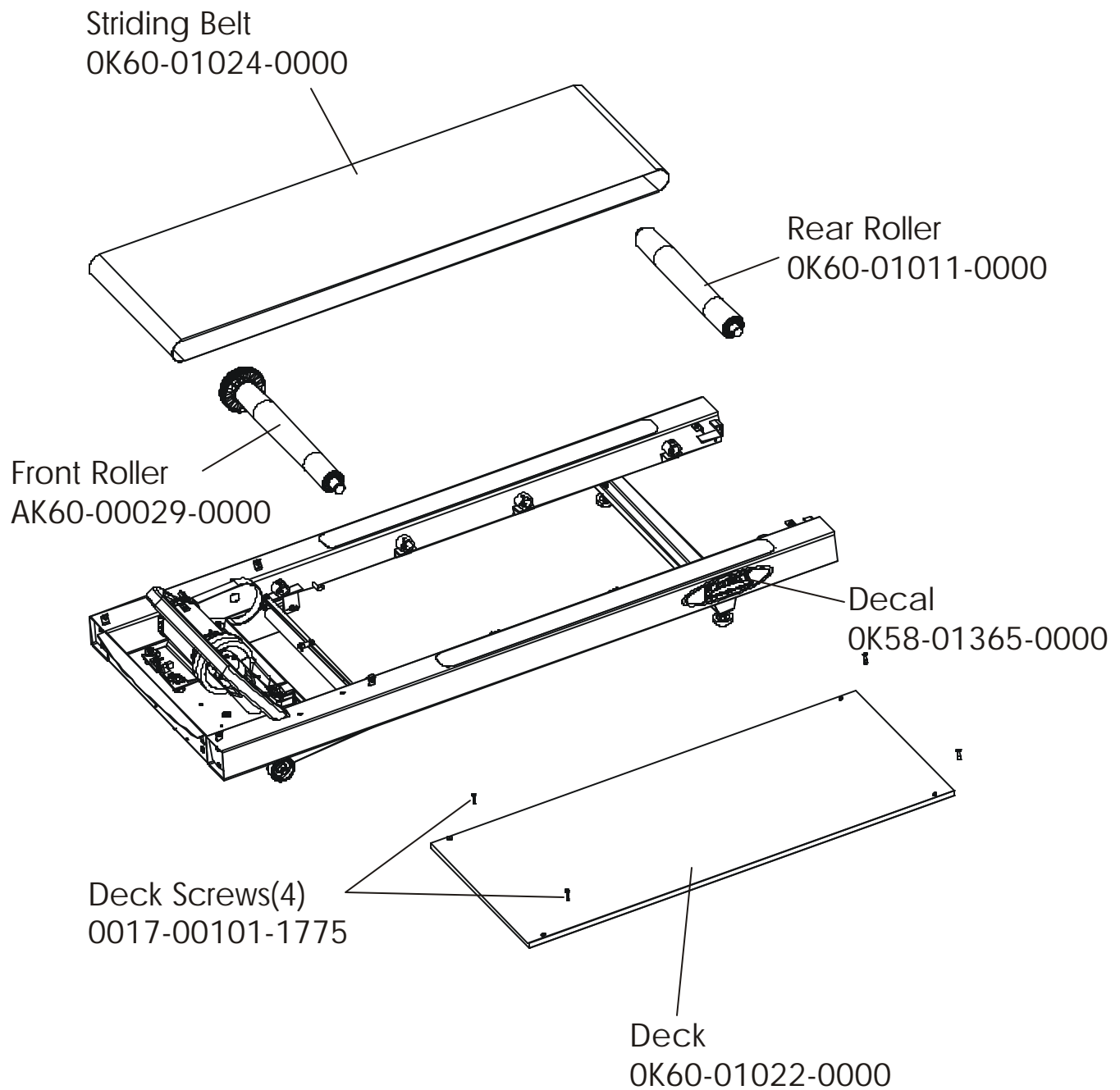
ARCTIC SILVER 91TW
Accessory Trays

91TW-0XXX-02
S/N WTF100000 and up



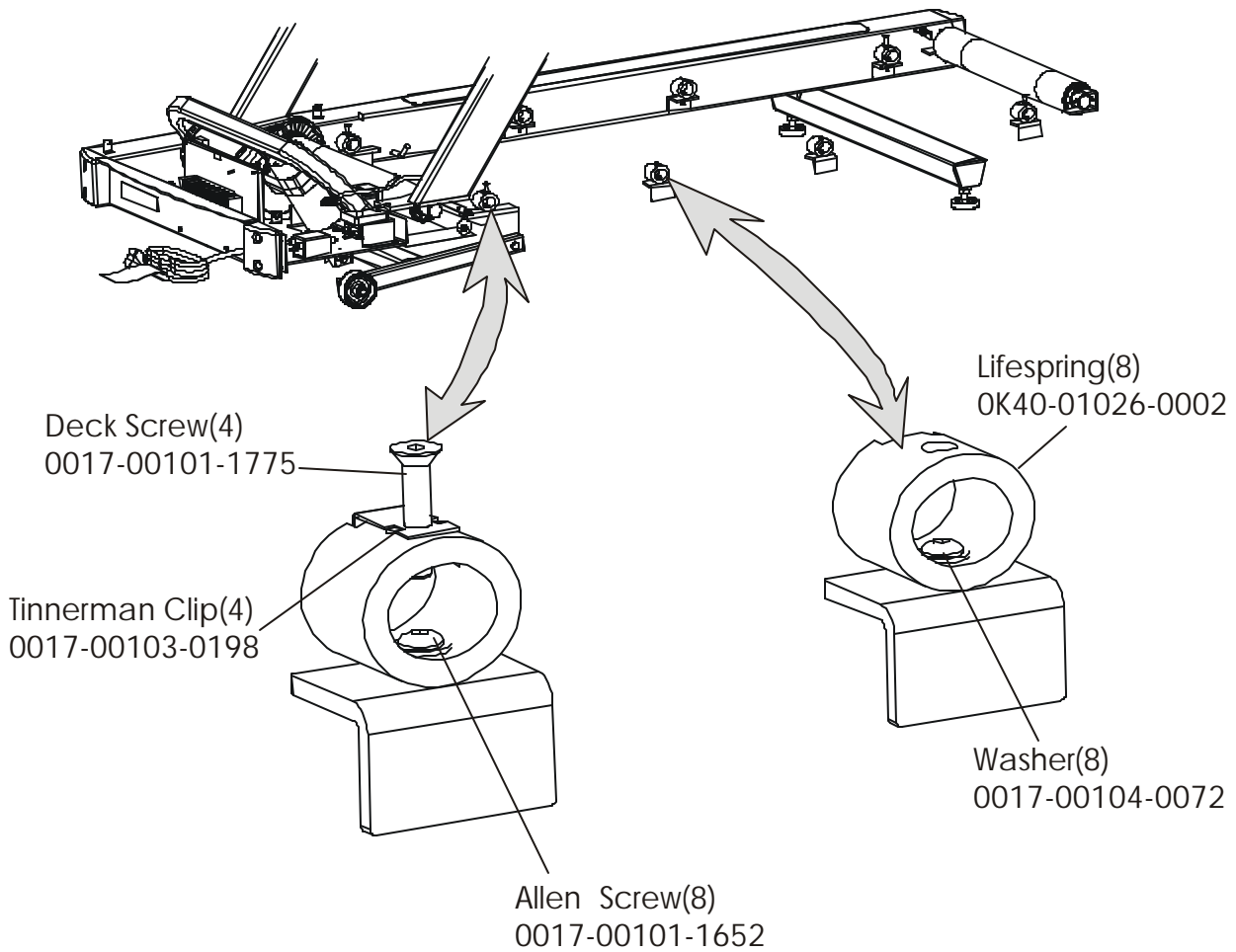
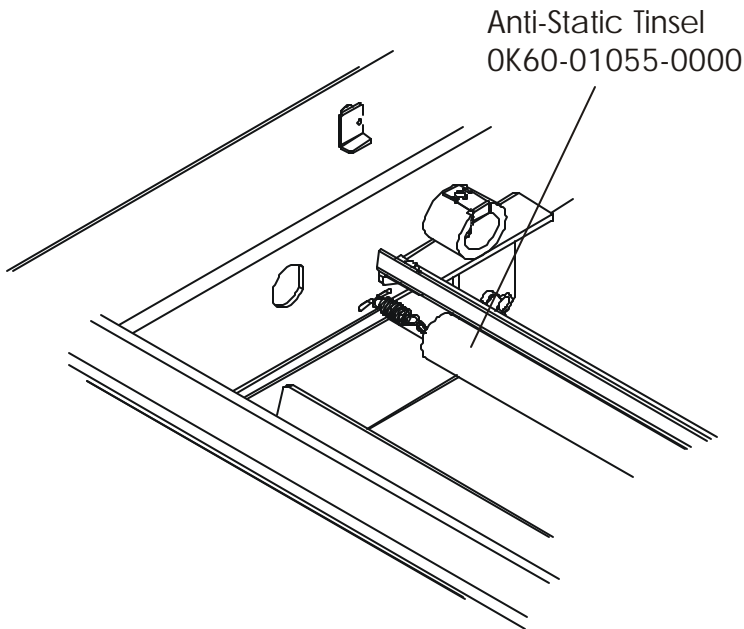
ARCTIC SILVER 91TW
Belt, Deck and Rollers

91TW-0XXX-02
S/N WTF100000 and up



ARCTIC SILVER 91TW
Lifesprings and Anti-Static Tinsel

91TW-0XXX-02
S/N WTF100000 and up

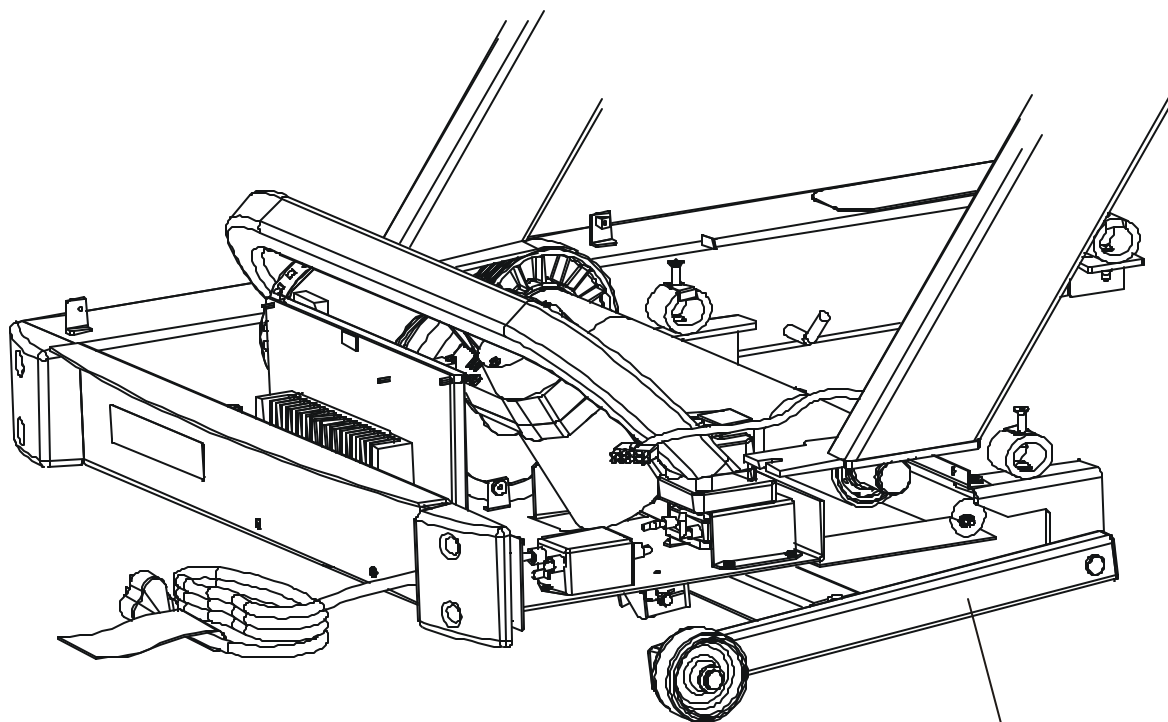


ARCTIC SILVER 91TW

Lift Frame Assembly

91TW-0XXX-02

S/N WTF100000 and up



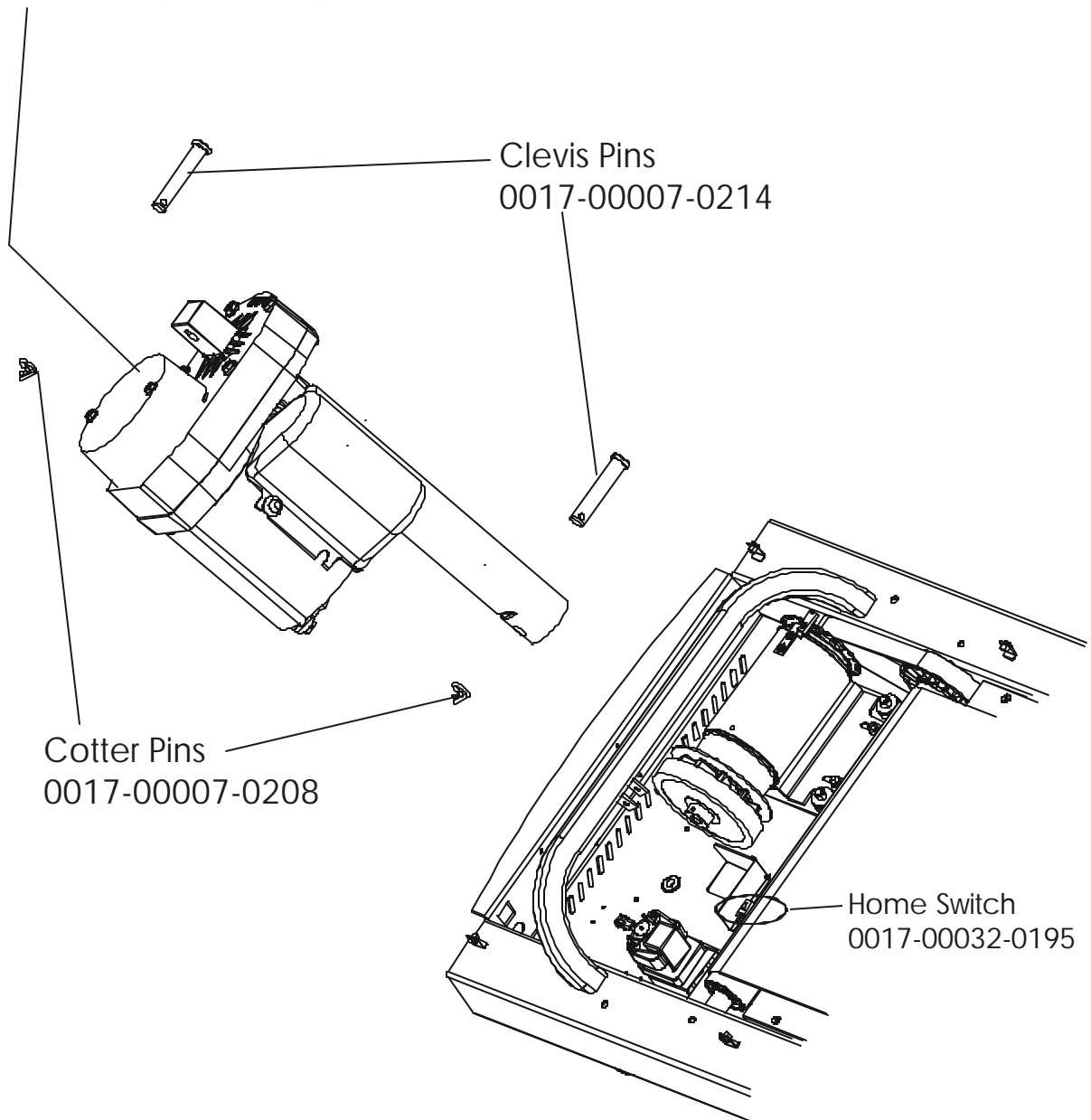
Lift Arm Wheel
OK60-01020-0000
Cap, Tube End
OK60-01092-0000
Cotter Pin
0017-00007-0208
Clevis Pin
0017-00007-0271

Lift Frame Assembly
AK60-00065-0000

ARCTIC SILVER 91TW
Lift Motor and Home Switch

91TW-0XXX-02
S/N WTF100000 and up

Lift Motor
OK60-01094-0000 (120v)
OK60-01166-0000(220v/60Hz)



Clevis Pins
0017-00007-0214

Cotter Pins
0017-00007-0208

Home Switch
0017-00032-0195

ARCTIC SILVER 91TW

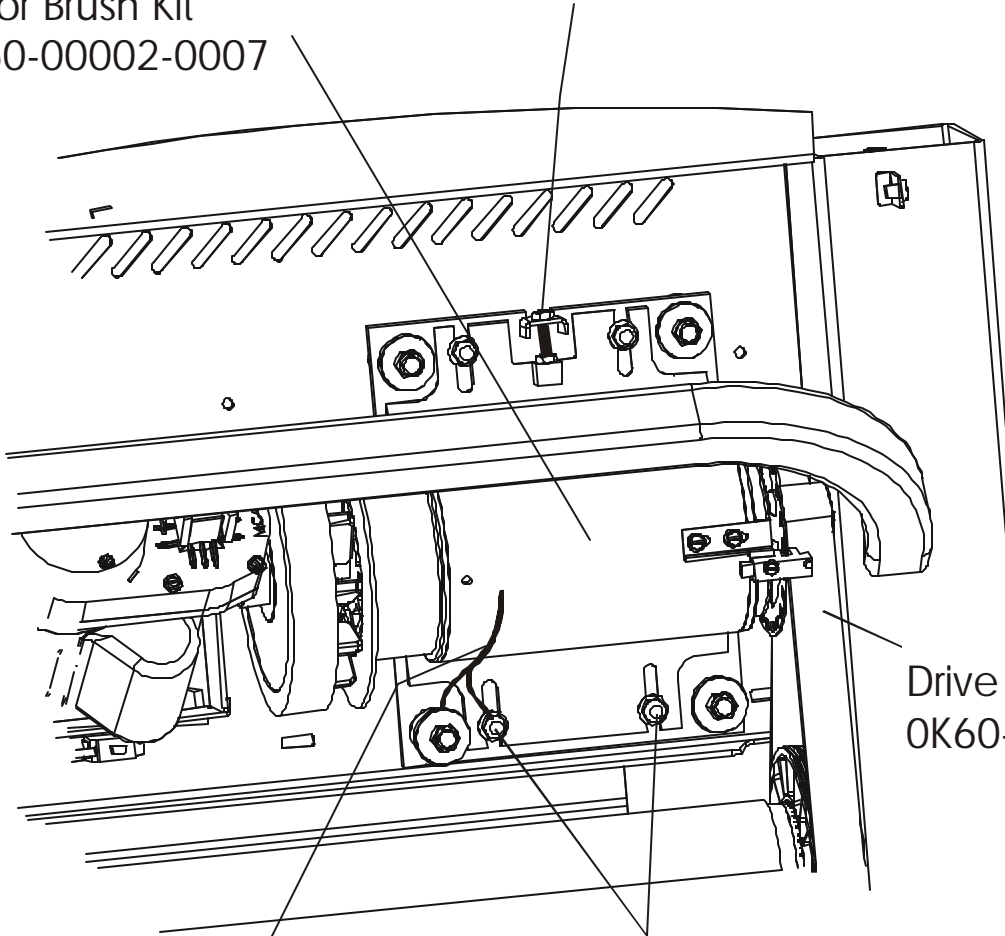
Drive Motor Assembly

91TW-0XXX-02

S/N WTF100000 and up

Drive Motor Assembly
AK60-00081-0001
Motor Brush Kit
GK60-00002-0007

Tensioning Bolt
0017-00101-1283



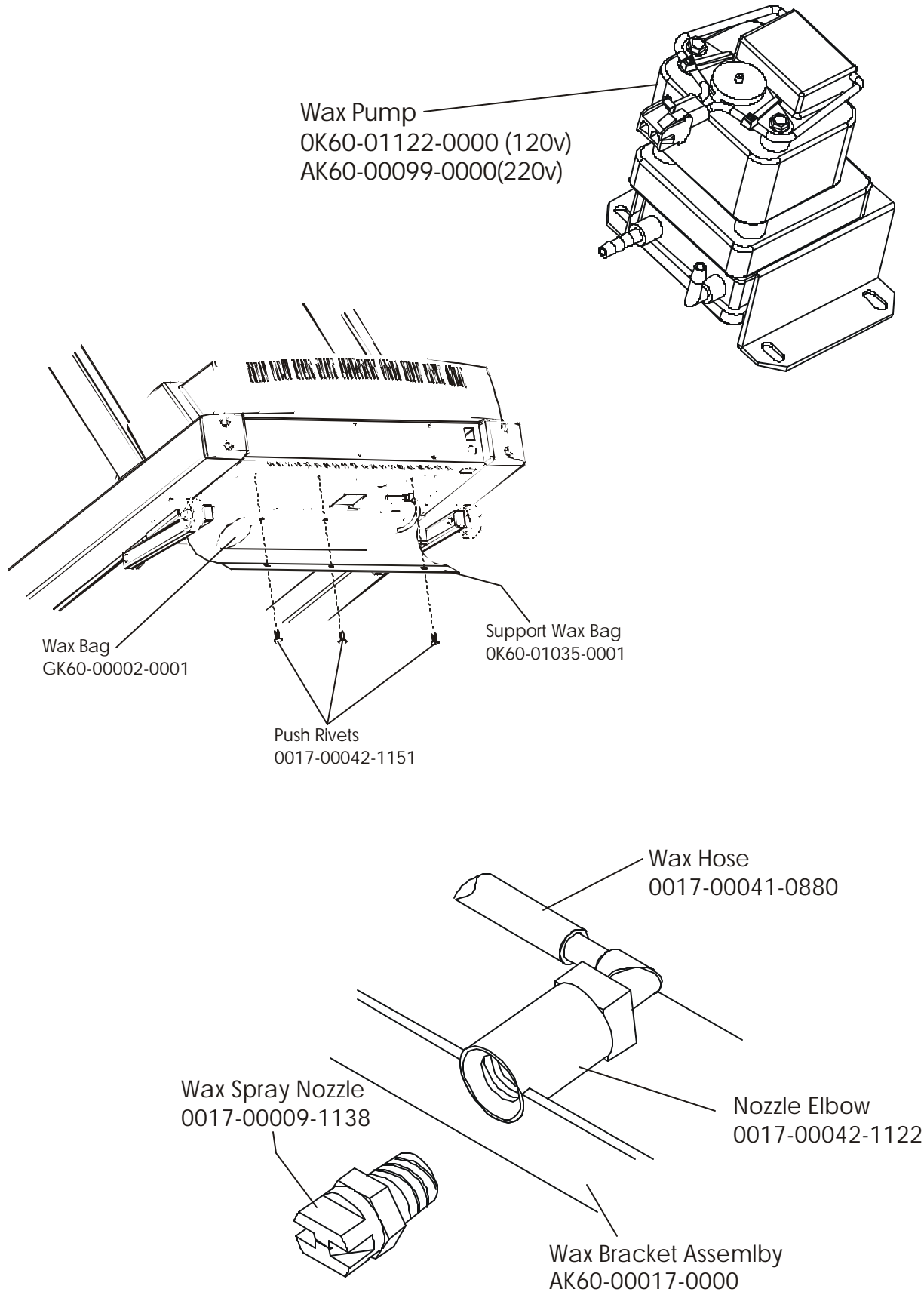
Drive Belt
OK60-01025-0000

Motor; Bleed Cable
AK60-00098-0000

Mounting Nuts(4)
0017-00103-0132

ARCTIC SILVER 91TW
Wax Pump, Bag, Nozzle and Bracket

91TW-0XXX-02
S/N WTF100000 and up

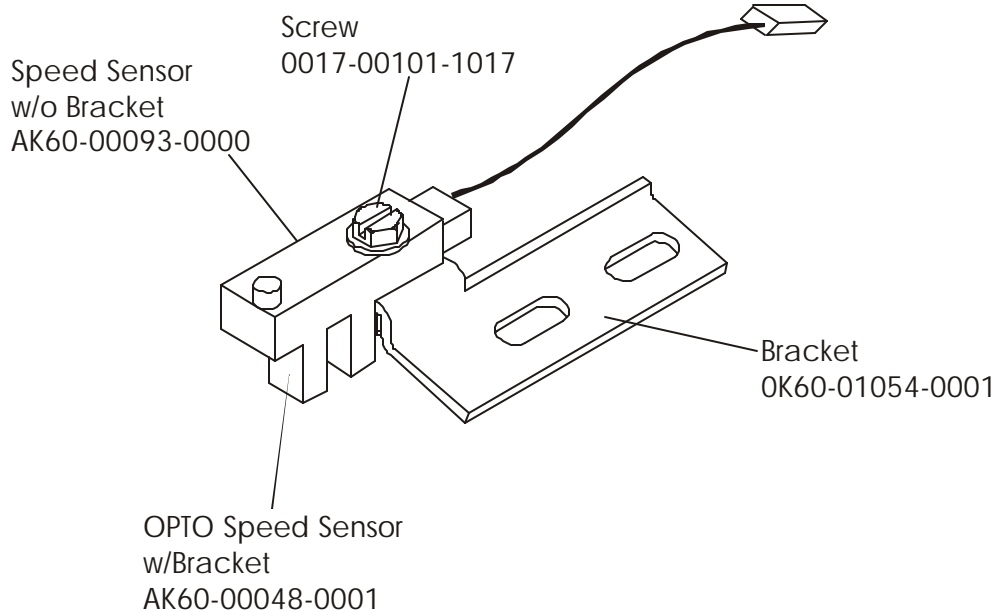
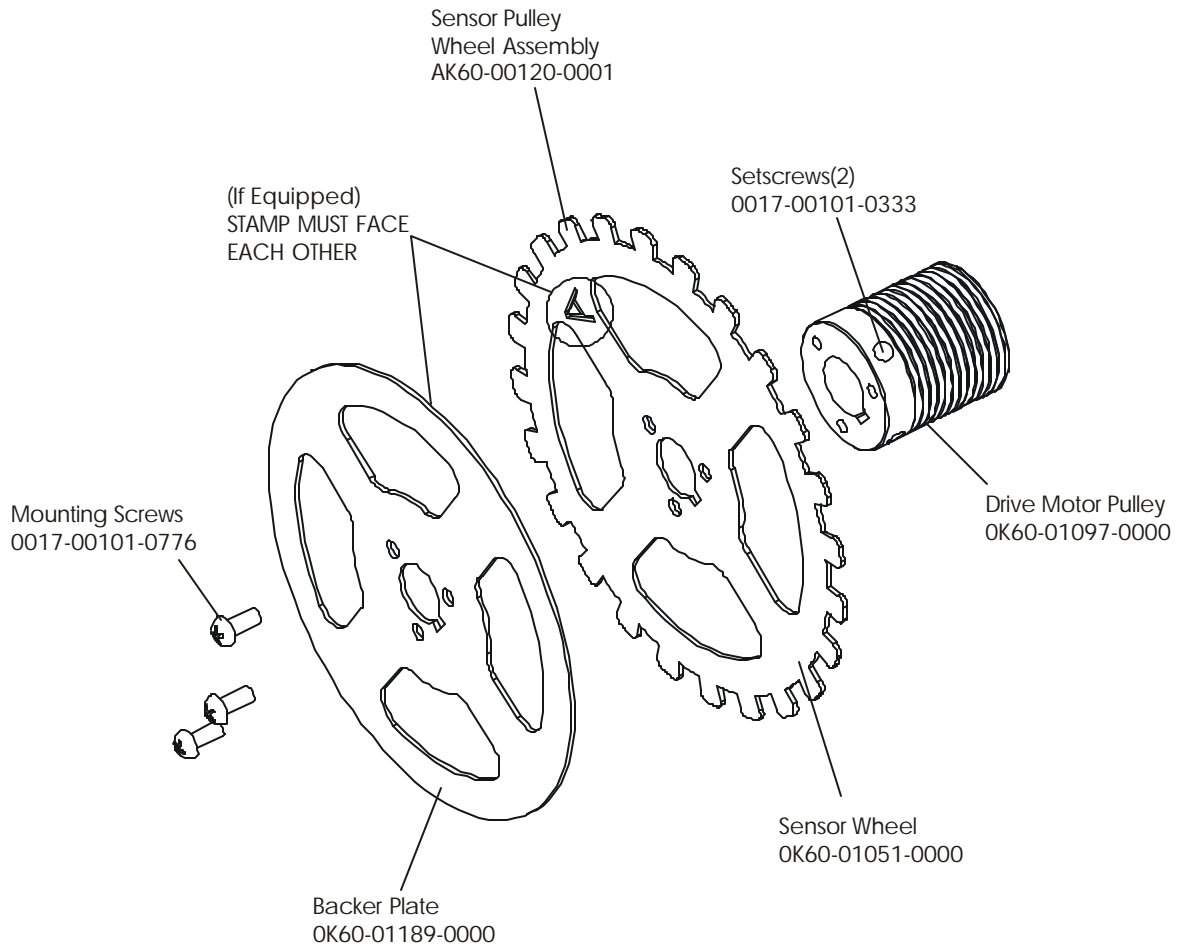


ARCTIC SILVER 91TW

Sensors

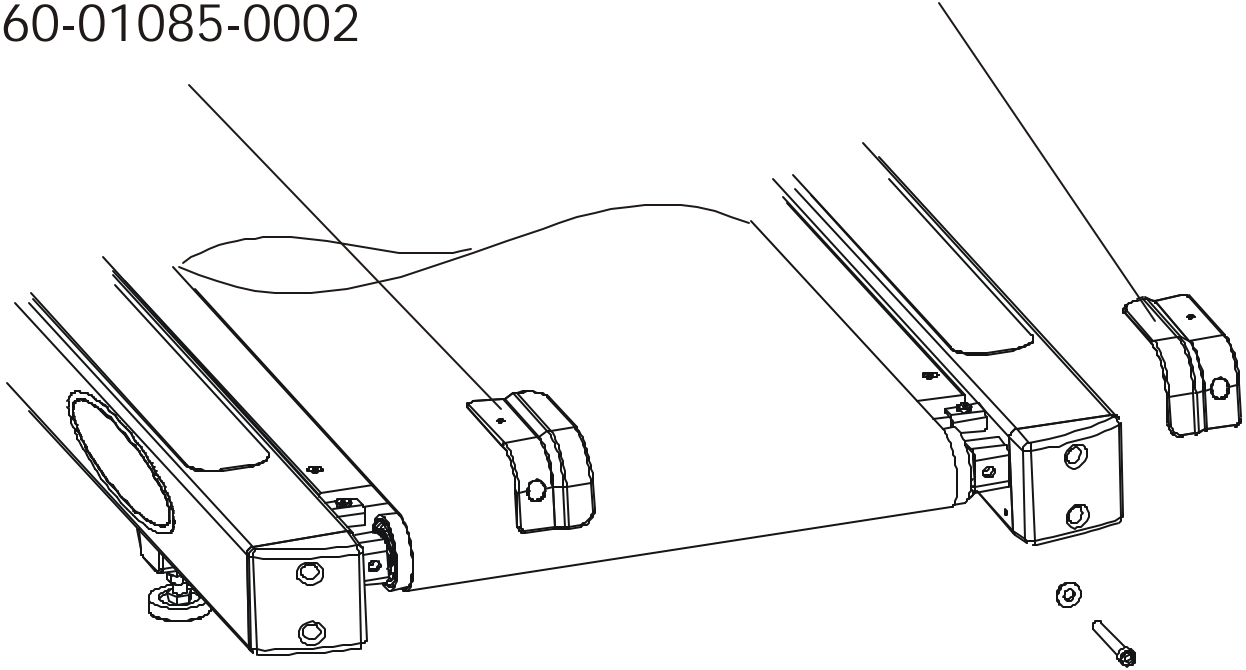
91TW-0XXX-02

S/N WTF100000 and up



Rear Roller
Cover Guards LT
0K60-01085-0002

Rear Roller
Cover Guards RT
0K60-01085-0001

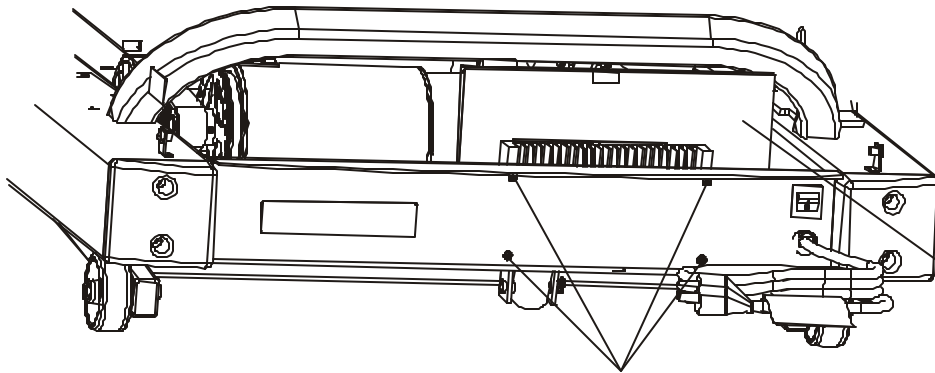


Washer(2)
0017-00104-0334

Rear Roller
Adjusting Bolt(2)
0017-00101-1779

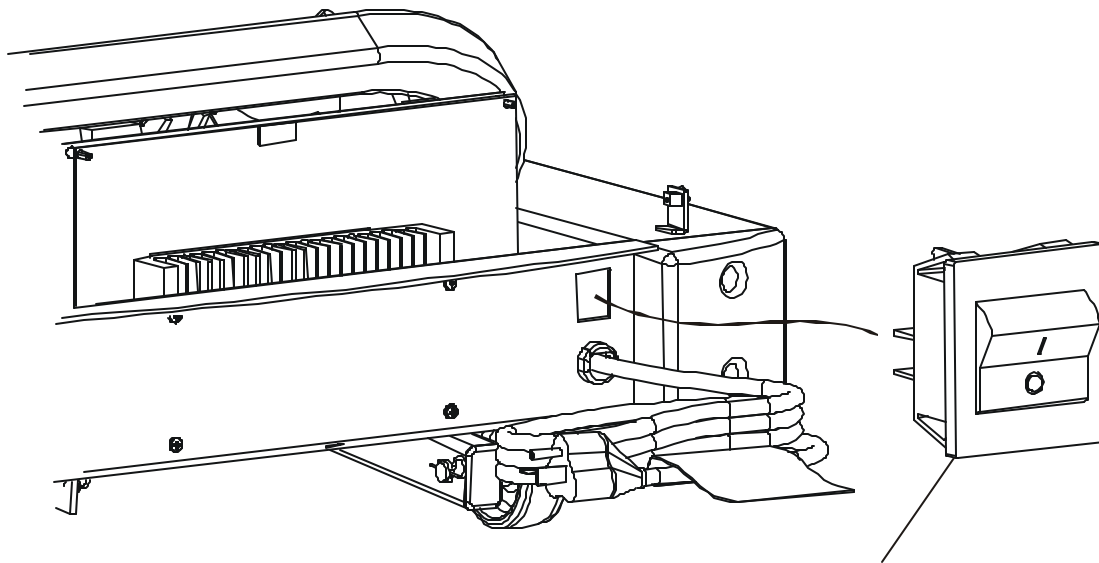
ARCTIC SILVER 91TW
DC Controller and On/Off Switch

91TW-0XXX-02
S/N WTF100000 and up



DC Controller
Mounting Screws(4)
0017-00101-0162

DC Controller
GK60-00002-0002
100-120 Volts/50-60 Hz
GK60-00002-0003
200+ Volts/50-60 Hz



ON/OFF Switch
0017-00032-0198

ARCTIC SILVER 91TW
Line Cord and Line Filter

91TW-0XXX-02
S/N WTF100000 and up

